	YUKA mini Disassembly & Assembly SOP
Version	V1.0
Author	Luke
Date	2025.1.22
No.	Item
1	Cover & Decoration & Lampshade
2	4G Module
3	<u>Battery</u>
4	Security Key
5	Stop Button
6	<u>Vision Module</u>
7	<u>Mid-Frame</u>
8	USB Module & X3 Board & X3 Fan
9	Side Lights
10	<u>Button Board</u>
11	RTK Antenna
12	LoRa Antenna
13	Charging Cable & Plate
14	<u>Mainboard</u>
15	Battery Indicator
16	Front Wheels
17	<u>Protective Cover</u>
18	Knob & Lifting Shaft
19	Charging Socket & Battery Cable
20	<u>Infrared Module</u>
21	Hall Sensor Board
22	<u>Drive Board</u>
23	Wheel Motors
24	Cutting Motors
25	<u>Lifting Module</u>

Racic	Informa	ation .				113
Dasic	IIIIOIIIIa	1		1		MAMMOTION
-	Γitle	YUKA mini Disassembly Cover & Decoration & La		Version	V1.0	
Αι	Author Luke			Date	2025.1.2	22
Tool I	List					
1	Electric Scr	ewdriver (5Nm) x1				
2	Extended E	Electric Screwdriver Bit T1	0 x1			
Disas	sembly S	Steps				
Step	Operation	on	Diagram		Tips	
1		d remove the top hown on both sides of i	Pull up both ade bar	10		
2	Remove t parts first	he front decorative	Pull up both side by Remove front decreases to	10		
3		he left and right e parts(T10)				
4	Remove t lampshad	he left and right e covers				
Asser	nbly Ste	ps				
Step	Operation	on	Diagram		Tips	

1	Assemble the left and right lamp covers	
2	Install the side decoration spare parts first, then the front one (T10)	
3	Assemble the top cover	
Appe	endix	
1	Related Explosion Diagram	
2	Disassembly Tool Instructions	

Basic	Informat	ion				MAMMOTION
-	I ITIA	YUKA mini Disassemb 4G Module	oly & Assembly SOP for	Version	V1.0	
Α	uthor I	Luke		Date	2025.1.22	
Tool	List					
1	Electric Scre	wdriver (5Nm) x1				
2	Extended El	ectric Screwdriver Bit	T20 x1			
Disas	sembly S	teps				
Step	Operatio	n	Diagram		Tips	
1	Remove to	p cover	Pull up both side bar	10		
2	Remove 40 cover(T20	G waterproof D)				
3	Pull out 4G	module	PANNET ISIS	and a		
Asser	mbly Step)S	-		-	
Step	Operatio	n	Diagram		Tips	
1	Insert 4G m	nodule		7	Follow indi	cated direction

2	Install 4G waterproof cover(T20)	
3	Assemble top cover	
Appe	endix	
1	Related Explosion Diagram	
2	Disassembly Tool Instructions	

Mamm	otion						Classified
Basic	Inform	ation					MAMMOTION
	Title	YUKA mini D Battery	isassemb	ly & Assembly SOP for	Version	V1.0	
А	uthor	Luke			Date	2025.1.22	
Tool 1	Electric So	crewdriver (5N					
2	Extended	Electric Screwe	driver Bit	T20 x1			
Disas	sembly	Steps					
Step	Operat	ion		Diagram		Tips	
1		ff YUKA mini, oof cover for (T20)	remove	AMBUR		b .	o take out screws es for battery cover

Appendix

Related Explosion Diagram
Disassembly Tool Instructions

2

Take battery out

Asser	Assembly Steps				
Step	Operation	Diagram	Tips		
1	Install Battery				
2	Install the battery waterproof cover (T20)				

Basic	Inforn	nation				MAMMOTION
-	Title	YUKA mini Disassemb Security Key	oly & Assembly SOP for	Version	V1.0	
А	uthor	Luke		Date	2025.1.22	
Tool	List					
1	/					
Disas	sembly	/ Steps				
Step	Opera	tion	Diagram		Tips	
1	Power off YUKA mini, take out security key		TARRING TILLS O O O O O O O O O O O O O			
Asser	nbly St	eps				
Step	Opera	tion	Diagram		Tips	
1		ecurity key according ated direction	MARHSITTINE 9			

Related Explosion Diagram

Disassembly Tool Instructions

1

Basic	Informa	tion				//2 MAMMOTION
	Title	YUKA mini Disassem Stop Button	bly & Assembly SOP for	Version	V1.0	
Α	Author	Luke		Date	2025.1.22	
Tool List					•	
1	Electric Scr	ewdriver (5Nm) x1				
2	Extended E	lectric Screwdriver Bi	t T10 x1			
Disas	sembly S	Steps				
Step	Operation	on	Diagram		Tips	
1	Pry up the	e stop button	The same of the sa			
2	Unscrew s	stop button(T10)				
Asse	mbly Ste	ps	•		•	
Step	Operation	on	Diagram		Tips	
1	Screw sto	p button(T10)				
2	Install sto	p button				
Appe	endix				l	
Appe		xplosion Diagram				

Basic	Information			MAMMOTION
	Title YUKA mini D	isassembly & Assembly SOP for le	Version	V1.0
А	uthor Luke		Date	2025.1.22
Tool	List			
1	Electric Screwdriver (5Ni	m) x1		
2	Extended Electric Screwo	driver Bit T10 x1、Bit T20 x1		
Disas	sembly Steps			
Step	Operation	Diagram		Tips
1	Unscrew vision module(T20)			
2	Unscrew X3 board fixing plate (T10)	ng	0	If the visual waterproof ring i stuck in the module, please take it out
3	Open the cable buckle upwards and remove t module.	he		
Asser	mbly Steps			
Step	Operation	Diagram		Tips
1	Install waterproof ring			

2	Fix and screw X3 plate(T10)		
3	Screw and fix vision module(T20)	ALANSI TU	
Appe	endix		
1	Related Explosion Diagram		
2	Disassembly Tool Instructions		

Basic	Inform	ation				MAMMOTION
	Title		bly & Assembly SOP for	Version	V1.0	
	uthor	Mid-Frame Luke		Date	2025.1.22	
		Luke		Date	2023.1.22	
ΓοοΙ						
1		crewdriver (5Nm) x1				
2	Extended	Electric Screwdriver Bi	t T10 x1、Bit T20 x1			
Disas	sembly	Steps				
Step	Operati	ion	Diagram		Tips	
1	Remove	top cover	Pull up both tide but	10		
2	Remove frame([*]	20 screws from mid- Γ20)				
3	Remove module	vision (T20、T10)		. 6		
4		able between rd and drive board			Be careful r connecting	not to break the cable

Diagram

Tips

Step Operation

1	Plug cable between mainboard and drive board				
2	Assemble 20 screws on mid- frame(T20)				
3	Assemble vision module (T20、T10)				
4	Install top cover				
Appe	Appendix				
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				

Basic	Informa	ntion				MAMMOTION
Title		YUKA mini Disassembly & Assembly SOP for USB Module & X3 Board & X3 Fan		Version	V1.0	
А	uthor	Luke		Date	2025.1.22	
Tool I	List					
1	Electric Sc	rewdriver (5Nm) x1				
2	Extended	Electric Screwdriver Bit	T10 x1、Bit T20 x1			
Disas	sembly	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up both side bar	10		
2	Remove 2 frame(T	20 screws from mid- (20)				
3	Remove v module	vision (T20、T10)				
4		able between d and drive board				
5	Remove ² cover(T	4G waterproof 20)		MANUSCI TOS		

6	Unplug cable from USB module and X3 board ,remove USB module (T10)		
7	Remove X3 board and X3 board fan(T10), unplug cables from X3 board and speaker, mainboard and fan		
Asser	nbly Steps		
Step	Operation	Diagram	Tips
1	Assemble X3 board and X3 board fan (T10), unplug cables from X3 board and speaker, mainboard and fan		
2	Connect USB cable with X3 board and assemble USB module (T10)		
3	Install 4G waterproof cover(T20)	NAMES IN CONTROL OF THE PARTY O	
4	Plug cable between mainboard and drive board		

Assemble 20 screws on midframe (T20) and assemble top cover



Appendix

5

The lates Expression Bragian	1	Related Explo	osion Diagram
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2 Disassembly Tool Instructions

Basic	Informa	ation				//2 Mammotion
-	Title	YUKA mini Disassemb	oly & Assembly SOP for	Version	V1.0	
Α	uthor	Luke		Date	2025.1.22	
Tool I	List					
1	Electric Screwdriver (5Nm) x1					
2	Extended	Electric Screwdriver Bit	T10 x1、Bit T20 x1			
Disas	sembly	Steps				
Step	Operati	on	Diagram		Tips	
1	Remove t	cop cover	Pull up both side bar	10		
2	Remove 2 frame(1	20 screws from mid- 720)				
3		able between rd and drive board				
4	mainboai	de light cable from rd and push it to remove				
Asser	nbly Ste	eps				
Step	Operati	on	Diagram		Tips	

1	Pass the cable through the side light hole to connect to the main board and install the side light				
2	Plug cable between mainboard and drive board				
3	Assemble 20 screws on mid- frame(T20)and assemble top cover				
Appe	Appendix				
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				

Basic	Informa	ation				MAMMOTION
	Title	YUKA mini Disassemb Button Board	oly & Assembly SOP for	Version	V1.0	
А	uthor	Luke	Date 2025.1.22			
Γοοl Ι	List					
1	Electric Sci	rewdriver (5Nm) x1				
2	Extended I	Electric Screwdriver Bit	T10 x1、Bit T20 x1			
Disas	sembly :	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up both side bar	10		
2	Remove 2 frame(T	20 screws from mid- 20)				
3		able between d and drive board				
4	Unscrew board(T					
5	Take out I	button board				

Assembly Steps				
Step	Operation	Diagram	Tips	
1	Install silicone buttons according to holes			
2	Install button board and plug cables(T10)			
3	Plug cable between mainboard and drive board			
4	Assemble 20 screws on mid- frame(T20) and assemble top cover			
Appe	Appendix			
1	Related Explosion Diagram			
2	Disassembly Tool Instructions			

Basic	MAMMOTION						
	Title	YUKA mini Disassembly & Assembly SOP for RTK Antenna	Version	V1.0			
A	Author Luke		Date	2025.1.22			
Tool	List						
1	Electric Screwdriver (5Nm) x1						
2	Extended Electric Screwdriver Bit T10 x1、Bit T20 x1						
3	Heat Gur	Heat Gun					

Disassembly Steps

UV glue UV light

Step	Operation	Diagram	Tips
1	Remove top cover	Pull up bon side bar	
2	Remove 20 screws from mid- frame(T20)		
3	Unplug cable between mainboard and drive board		
4	Unscrew RTK antenna(T10),blow UV glue with heat gun and unplug RTK antenna from main board		

Assembly Steps

Step Operation	Diagram	Tips
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1	Assemble RTK antenna(T10)		
2	Plug RTK antenna with main board and add UV glue and expose with UV light for 15 seconds	THE LIFT	
3	Plug cable between mainboard and drive board		
4	Assemble 20 screws on mid- frame(T20)and assemble top cover		

Appendix

1	Related Explosion Diagram
2	Disassembly Tool Instructions

Jasic	Informa		104 11 1			MAMMUTION
	Title	YUKA mini Disassemb LoRa Antenna	ly & Assembly SOP for	Version	V1.0	
Α	uthor	Luke		Date	2025.1.22	
Γool ∣	List					
1		rewdriver (5Nm) x1				
2		Electric Screwdriver Bit	T10 x1、Bit T20 x1			
3	Heat Gun					
4	UV glue					
5	UV light					
Disas	sembly S	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up both side bar	10		
2	Remove 2 frame(T	20 screws from mid- 20)				
3		ible between d and drive board				
4	Blow UV g and unplu main boa					

Diagram

Step Operation

Tips

1	Paste lora antenna and plug it on main board				
2	Add UV glue and expose with UV light for 15 seconds	OD LIFT			
3	Plug cable between mainboard and drive board				
4	Assemble 20 screws on mid- frame(T20)and assemble top cover				
Арре	endix				
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				

Basic Informa	MAMMOTION			
Title	YUKA mini Disassembly & Assembly SOP for Charging Cable & Plate	Version	V1.0	
Author	Luke	Date	2025.1.22	

Tool List

- 1 Electric Screwdriver (5Nm) x1
- 2 Extended Electric Screwdriver Bit T10 x1、Bit T20 x1

Disassembly Steps

	sembly Steps		
Step	Operation	Diagram	Tips
1	Remove top cover	Pull up both side bar	
2	Remove 20 screws from mid-frame(T20)		
3	Unplug cable between mainboard and drive board		
4	Unscrew charging plate (T10)		
5	Remove charging SR(T10)		

6	Remove charging cable		Please press the spring in the meantime to pull charging cable out
7	Charging cable and plate		
Asser	nbly Steps		
Step	Operation	Diagram	Tips
1	Plug charging cable		
2	Assemble charging plate and SR(T10)		
3	Plug cable between mainboard and drive board		
4	Assemble 20 screws on mid-frame (T20) and assemble top cover		
Appe	ndix		

1	Related Explosion Diagram
2	Disassembly Tool Instructions

Basic	Informa	ition			_	MAMMOTION
	Title	assembly & Assembly oard	Version	V1.0		
Α	Author Luke Date 2025.1.22					
Tool	List					
1	Electric Sc	rewdriver (5Nm)	x1			
2	Extended I	Electric Screwdri	ver Bit T10 x1、Bit T20	x1		
3	Heat Gun					
4	UV glue					
5	UV light					
Disas	sembly	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up born aidn bar	10		
2	Remove 2 mid-fram	20 screws from e(T20)				
3		able between d and drive				
4		l cables on d and remove				
	mbly Ste					
Step	Operation	on	Diagram		Tips	

	•				
1	Assemble RTK antenna and lora antenna ,add UV glue and expose with UV light for 15 seconds				
2	Fix screws of main board (T10)				
3	Plug cable between mainboard and drive board				
4	Assemble 20 screws on mid-frame (T20) and assemble top cover				
Appe	ndix				
1	Related Explosion Diagra				
2	Disassembly Tool Instructions				

Basic	Informa	ation				MAMMOTION		
	Title YUKA mini Disassembly & Assembly Version V1.0							
Α	uthor	Luke		Date	2025.1.22	25.1.22		
Γοοl	List							
1	Electric Sc	rewdriver (5Nm) x1						
2	Extended	Electric Screwdrive	Bit T10 x1、Bit T20 x	1				
Disas	sembly	Steps						
Step	Operati	on	Diagram		Tips			
1	Remove t	cop cover	Pull up both side bar	10				
2	Remove 2 mid-fram	20 screws from e(T20)						
3		able between rd and drive						
4		II cables on rd and remove it						
5	Unscrew indicator							

Take out the silicone 6 button



Asser	nbly Steps		
Step	Operation	Diagram	Tips
1	Install the silicone button		
2	Assemble battery indicator(T10)		
3	Assemble main board (T10) and plug cables		
4	Plug cable between mainboard and drive board		
5	Assemble 20 screws on mid-frame (T20) and assemble top cover		

Appendix

1	Related Explosion Diagram
2	Disassembly Tool Instructions

Basic	Informat	ion				//2 MAMMOTION
Title		YUKA mini Disassembly & Assembly SOP for Front Wheels		Version	V1.0	
Author Luke			Date	2025.1.22		
Tool	List					
1	Electric Scre	wdriver (5Nm) x1			
2	Extended El	ectric Screwdr	river Bit T20 x1			
Disas	sembly S	teps				
Step	Operatio	n	Diagram Ti		Tips	
1	Power YUK and unscre wheels(Ti	w front				
2	Front whee					
Asser	mbly Step	S			•	
Step	Operatio	n	Diagram		Tips	
1	Align the hinstall the f	oles and Front wheels				
Appe	ndix					
1	Related Explosion Diagram					
2	Disassembly Tool Instructions					

Basic	Informa	tion				MAMMOTION
Title for Prote			Disassembly & Assembly SOP ive Cover of Cutting Motor of Rear Wheels		V1.0	7 1787 17 1217 7217
А	uthor	Luke		Date	2025.1.22	
Tool	List					
1	Electric Sci	rewdriver (5Nm) x1				
2	Extended 6	Electric Screwdriver	Bit T20 x1			
Disas	sembly S	Steps				
Step	Operation	on	Diagram Tips		Tips	
1		KA mini off and cutting disc and T20)				
2	-	protective cover g motor(T20)				
3	Remove p for rear w motor(T					
Assembly Steps						
Step	Operation	on	Diagram		Tips	
1		protective cover g motor(T20)				

2	Assemble protective cover for rear wheel motor (T20)				
3	Assemble cutting disc and blades (T20)				
Appendix					
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				

Basic	Informa	ation				MAMMOTION	
I ITIA I		YUKA mini Disassembly & Assembly SOP for Knob & Lifting Shaft		Version	V1.0		
Author Luke			Date	2025.1.22			
Γοοl Ι	List						
1	Electric Screwdriver (5Nm) x1						
2	Extended Electric Screwdriver Bit T20 x1						
Disas	sembly	Steps					
Step	Operati	on	Diagram		Tips		
1	Remove t	op cover	Pull up bon side bar				
2	Remove 2 mid-fram	20 screws from e(T20)	from				
3	Unplug cable between mainboard and drive board						
4	Take the knob out and remove the lifting shaft (T20)						
Assembly Steps							
Sten	Operati	on	Diagram		Tips		

1	Install knob and screw lifting shaft(T20)				
2	Plug cable between mainboard and drive board				
3	Assemble 20 screws on mid-frame(T20)and assemble top cover				
Appendix					
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				

Basic	Informa	ition				MAMMOTION
	Title YUKA mini Disasser for Charging Socket		mbly & Assembly SOP t & Battery Cable	I Version IV		
А	uthor	Luke		Date	2025.1.22	
Tool	List					
1	Electric Sci	rewdriver (5Nm) x1				
2	Extended I	Electric Screwdriver E	Bit T20 x1			
3	Kafuter Gl	ue				
Disas	sembly	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up both side bar	10		
2	Remove 2 mid-fram	20 screws from e(T20)				
3		able between ed and drive board				
4	Remove b	pattery cover and (T20)				

5	Unplug battery cable from drive board ,remove battery socket and battery cable (T20)		
6	Battery socket and battery cable		
	mbly Steps		
Step	Operation	Diagram	Tips
1	Assemble battery socket and battery cable (T20)		
2	Plug battery cable with drive board and add kafuter glue to the plug		
3	Plug cable between mainboard and drive board		
4	Assemble 20 screws on mid- frame(T20) and assemble top cover		
Appe	ndix		

1	Related Explosion Diagram
2	Disassembly Tool Instructions

Basic	Informa					MAMMOTION
	Title	YUKA mini Disasse SOP for Infrared M		Version	V1.0	
A	uthor	Luke			2025.1.22	
Tool	List					
1	Electric Scr	rewdriver (5Nm) x1				
2	Extended E	Electric Screwdriver	Bit T20 x1			
Disas	sembly S	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up both side bar	10		
2	Remove 2 mid-framo	20 screws from e(T20)				
3		ible between d and drive board				
4	Unplug IR drive boa	module from rd				
5	Take IR m	odule out				

6	IR module					
Asser	mbly Steps					
Step	Operation	Diagram	Tips			
1	Install IR module					
2	Plug IR module on drive board					
3	Plug cable between mainboard and drive board					
4	Assemble 20 screws on mid-frame (T20) and assemble top cover					
Appe	Appendix					
1	Related Explosion Diagram					
2	Disassembly Tool Instruction	ns				

Basic	Basic Information							
	Title YUKA mini Disasser SOP for Hall Sensor			Version	V1.0			
Α	uthor	Luke		Date	2025.1.22			
Tool	List							
1	Electric Sc	rewdriver (5Nm) x1						
2	Extended	Electric Screwdriver	Bit T20 x1					
Disas	sembly	Steps						
Step	Operati	on	Diagram		Tips			
1	Remove t	cop cover	Pull up both side bar	10				
2	Remove 2 mid-fram	20 screws from e(T20)						
3		able between rd and drive board						
4		fixing bracket for ard (T20)						

Remove hall sensor and cables(T20)



Assembly Steps

5

Step	Operation	Diagram	Tips
1	Assemble hall sensor and cables (T20)		-
2	Assemble fixing bracket for drive board(T20)		
3	Plug cable between mainboard and drive board		
4	Assemble 20 screws on mid-frame(T20)and assemble top cover		

Appendix

- 1 Related Explosion Diagram
- 2 Disassembly Tool Instructions

Basic	Inform	ation				MAMMOTION
	Title YUKA mini Disasse for Drive Board		mbly & Assembly SOP	mbly & Assembly SOP Version		
Α	uthor	Luke		Date	2025.1.22	
ΓοοΙ	List					
1	Electric Screwdriver (5Nm) x1					
2	Extended	Electric Screwdriver	Bit T20 x1			
3	Kafuter G	ilue				
Disas	sembly	Steps				
Step	Operat	ion	Diagram		Tips	
1	Remove	top cover	Pull up both side bar	10		
2		20 screws from ne(T20)				
3		cable between ard and drive board				
4		fixing bracket for ard(T20)				

Unplug all cables from drive board and remove it



5

Step	Operation	Diagram	Tips
1	Assemble hall sensor and cables (T20)		•
2	Plug all cables with drive board and add kafuter glue to the plug	Connect ryemboard	
3	Assemble fixing bracket for drive board (T20)		
4	Plug cable between mainboard and drive board		
5	Assemble 20 screws on mid- frame(T20)and assemble top cover		

Appendix

1	Related Explosion Diagram
2	Disassembly Tool Instructions

Basic	Informa	tion				MAMMOTION
	Title	YUKA mini Disasse SOP for Wheel Mo	embly & Assembly otors	Version	V1.0	
Α	uthor	Luke		Date	2025.1.22	
ool	List					
1	Electric Scr	ewdriver (5Nm) x1				
2	Extended E	lectric Screwdriver	Bit T20 x1			
3	Kafuter Glu	ıe				
4	Cable Tie					
Disas	sembly S	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove to	op cover	Pull up both aide bar	10		
2	Remove 2 mid-frame	0 screws from e(T20)				
3		ble between d and drive				
4		ble tie and open the magnet ring				

5	Unplug all cables from drive board	Mega pendi	
6	Remove protective cover for rear wheel motor(T20)		
7	Take out the SR cable of wheel motor		
8	Pull wheel motor out from chassis		
9	Remove wheel motor cover (T20)		
10	Remove wheel motor from outer case (T20)		

11	Wheel motor		
Asser	nbly Steps		
Step	Operation	Diagram	Tips
1	Assemble wheel motor with outer case (T20)		
2	Assemble wheel motor cover (T20)		
3	Wheel motor cable passes through the chassis, and install it at the chassis bayonet position.		
4	Ensure silicone is installed in right place		
5	Plug wheel motor with drive board	MOSO DAMOS	

6	Install magnet ring and add cable ties, add kafter glue to plugs				
7	Assemble protective cover for cutting motor (T20)				
8	Plug cable between mainboard and drive board				
9	Assemble 20 screws on mid-frame(T20)and assemble top cover				
Арре	Appendix				
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				

Basic	Informa	ntion				MAMMOTION
	Title YUKA mini Disas SOP for Cutting I		sembly & Assembly Version		V1.0	
Author Luke			Date	2025.1.22		
ool	List					
1	Electric Sci	rewdriver (5Nm)	(1			
2	Extended I	Electric Screwdriv	er Bit T20 x1、Bit T10	x1		
3	Kafuter Gl	ue				
4	Cable Tie					
5	Sockets an	d Ratchets				
Disas	sembly	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up both exile ber	10		
2	Remove 2 mid-fram	20 screws from e(T20)				
3		able between d and drive				
4	protective	cutting disc and e cover for otor(T20)				

5	Remove protective cover for cutting motor (T20) and SR (T10) Cut cable tie and remove magnet tie of cutting motor, unplug cable from		
7	Pull out cutting motor and cover component, remove motor braket with sockets and ratchets	ADJ. 1	
8	Unplug cutting motor from SR		
	mbly Steps		
Step	Operation	Diagram	Tips
1	Plug cutting motor wih SR cable		
2	Assemble cutting motor with backet		

3	Cutting motor SR cable through chassis and connected with drive board, add magnet ring and cable ties and add kafter glue to plugs				
4	Fixing cutting motor SR as shown (T10)				
5	Assemble cutting motor base (T20)				
6	Assemble cutting disc and protective cover for cutting motor(T20)				
7	Plug cable between mainboard and drive board				
8	Assemble 20 screws on mid-frame (T20) and assemble top cover				
Appe	Appendix				
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				

Basic	Informa	ition				MAMMUTIUN
Title YUKA mini Disasser SOP for Lifting Mod			Version	V1.0		
Α	uthor	Luke		Date 2025.1.22		
Tool	List					
1	Electric Scr	rewdriver (5Nm) x1				
2	Extended E	Electric Screwdriver	Bit T20 x1、Bit T10 x	1		
Disas	sembly S	Steps				
Step	Operation	on	Diagram		Tips	
1	Remove t	op cover	Pull up both ade bar	10		
2	Remove 2 mid-framo	20 screws from e(T20)				
3		ible between d and drive board				
4	Take knok lifting sha	o out and remove ft(T20)				
5	protective	cutting disc and e cover for otor(T20)				

6	Remove cutting motor base(T20)and cutting SR(T10)		
7	Remove cutting motor cover		
8	Remove lifting module(T20)		
9	Lifting Module		
Asser	nbly Steps		
Step	Operation	Diagram	Tips
1	Assemble lifting module and cutting motor cover (T20)		
2	Assemble cutting motor and motor base (T20)		Lift the cutter motor cover to the highest point and then fix it to the cutting motor/motor base

3	Assemble cutting disc and protective cover for cutting motor (T20)				
4	Install knob and screw lifting shaft(T20)				
5	Plug cable between mainboard and drive board				
6	Assemble 20 screws on mid-frame(T20)and assemble top cover				
Appe	Appendix				
1	Related Explosion Diagram				
2	Disassembly Tool Instructions				